



# FRONTO MAX

## TECHNICAL DATA SHEET

Profile type	Vinyl siding in triple extrusion (Max-3 Technology)
Material	PVC-U
Shape	Slat panel 
Total length	2,95 m
Height usable / total	SX(P) 06 – 250 mm/ 283 mm
Weight	SX(P) 06 - 2,37 kg/m <sup>2</sup>
Package	10 pcs / pack.
Number of m <sup>2</sup> in package usable / total	7,375 m <sup>2</sup> / 8,3485 m <sup>2</sup>
Storage	The product should be stored in covered rooms, out of reach of heating devices and direct sunlight, at a temperature not higher than 60°C. In conditions that protect profiles against contamination, deformation and mechanical damage. Packaging should be stored on shelves or pallets with a length not less than the length of the packaging. It is not allowed to leave the ends of the package unsupported and to stack more than 10-12 packages on top of each other.
Tools	Conventional carpentry tools for cutting or drilling should be used to process the panels. Use fine-toothed saws. Machining mechanical tools should be used at the same or faster speeds as when working with wood.
Fastening	Screws according to the installation manual.
Factory made mounting holes	Yes. Oblong holes for mechanical fasteners.
Temperature during installation	The recommended ambient temperature during installation is between 0 °C and 30 °C. Before installation, the profiles should be seasoned for 2-3 hours in the place of installation so that the profile can equalize the temperature to the ambient temperature.



Installation	<p>The supporting structure can be made of both wooden battens and metal profiles mounted directly to the walls.</p> <ul style="list-style-type: none"> <li>- Wooden battens should be made of good quality wood, without knots, with a humidity of 15-17%, properly impregnated, dimensions: min. 30x22mm*</li> <li>- For the metal structure, we use UW/CW 75 profiles, width 50 mm, 4 meters</li> </ul> <p>*The dimensions of profiles and wooden battens depend on the installation height and temperature, details in the installation instructions <a href="http://www.vox.pl">www.vox.pl</a></p>
Important installation information	<ul style="list-style-type: none"> <li>- Maintain adequate ventilation from the bottom (approx. 50 mm from the ground surface) and from the top of the wall (approx. 20 mm)</li> <li>- Distance between battens: max. 400 mm counting from the center of the battens</li> <li>- The dimensions of profiles and wooden battens depend on the installation height and temperature, details in the installation instructions <a href="http://www.vox.pl">www.vox.pl</a></li> </ul>
Maintenance	<p>Panels and trims can be cleaned from time to time with a household detergent solution at a temperature not exceeding 40 ° C. Do not use solvents and similar aggressive and caustic liquids. Rinse the surface with clean water after washing.</p>

Essential characteristics	Performance properties	Assessment methods
Impact resistance	Not less than 3J (-20,03) 3J (23,03)	PN-EN 13245-2:2009/AC:2010
Release of hazardous substances	NPD	
Fire resistance	D-s3;d0	
Colour durability SXP 06	A.4.60	
Fastening strength	See: installation instructions	



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